



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D350-567-111

Job Sheet 180327



Part No: D350-567-111

Job Qty: 4 ea

Part Name: Super-Sized Vertical Reference Floor Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/4/18

Job Tracking No:

Due Date: 7/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEET 28 IPP Rev:C Re-format 05-11-09 JLM IPP Rev:D Added DT8439 Template to Step 1
07-06-26 JLM IPP Rev:E CHG#3 ECN 1055 07-11-21 DD verified by:EC IPP Rev:F 08-10-07 as per revD DD
verified by: IPP REV:G 13.10.15 AS PER IIN REV:E DD VERF:JLM IPP REV:D 16.04.25 as per chg007 DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	7/27/18	7/27/18	0.00	0.00	Start Up Stores/Pkg-2		 JUL 31 2018
110	Packaging	4 pcs	7/27/18	7/27/18	0.00	0.00	Packaging1-3		
120	QC	4 pcs	7/27/18	7/27/18	0.00	0.00	QC4		
130	Packaging	4 pcs	7/27/18	7/27/18	0.00	0.00	Packaging3-1		
135	DC	4 pcs	7/27/18	7/27/18	0.00	0.00	DC		
140	QC21-FG	4 Ea	7/27/18	7/27/18	0.00	0.00	QC21		JUL 31 2018

Part Op 110 - Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***

Descriptions: 130 - Identify and pack for shipping as per PPP D350-567-111 Location: FG032

135 - Photocopy bluefile and create labels and DT8439 Template per PPP D350-567-111 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-567-113	Replacement Exterior Super-Sized Window	4 Ea (1 ea)	90-Start up Operation	5097477 5094591
D350-567-115	Replacement Interior Window	4 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-567-113	4	0	0
	D350-567-115	4	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ _____ _____	DISPOSITION Rework ☐ Scrap ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐
		MRB (QS1042) Approval _____ _____ Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____

Part: D350-567-111
 Job No: 180827
 Serial No/Batch: S097941
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: TC STC SH92-18 Issue 6aeFAs8StC SH989NE 09/06/30, FAA STC S

DART AEROSPACE
 Container No: S097941
 Part: D350-567-111
 Job No: 180827
 Serial No/Batch: S097941
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: TC STC SH92-18 Issue 6aeFAs8StC SH989NE 09/06/30, FAA STC S

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Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	BOM/Notes ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	SORY ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence
OTHER : _____					